

Work Order ID 54516

December 10, 2009 2:43:42 PM

Page 1

Item ID: D350-616-011

Accept

Revision ID:

Item Name: Emergency Stretcher

Setup Start

Stop

Start Date: 12/10/09 Start Qty: 2.00

Required Date: 12/11/09 Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

d350-616

E

100

0.00



DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D350-616-011
CHG004

0.00

801214

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/12/11

DSY

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

⇒ 801214

Ⓢ 7

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Item ID: D350-616-011

Accept



Setup Start



Revision ID:

Stop



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Start Date: 12/10/09 Start Qty: 2.00



Cust Item ID:

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Customer:

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Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00



Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-616-011

Location: 93

PPP Rev: 2

9/12/11 12 SP

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/12/14 AJ
R 09/12/14
1

Picklist Print

December 10, 2009 2:43:41 PM

Page 1

Work Order ID: 54516

Parent Item: D350-616-011

Parent Item Name: Emergency Stretcher


Comments:

Start Date: 12/10/09


Required Date: 12/11/09

Start Qty: 2.00


Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
/D2370  Litter Assembly		Manufactured	No				Each	2.0000	2.0000		54176 9/12/11	

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	2	
	2	

/D2493  Patient Stop Assembly		Manufactured	No				Each	1.0000	2.0000		9/12/11	sf
---	--	--------------	----	--	--	--	------	--------	--------	--	---------	----

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
ST	1	
	1	

/D350-616-013  Deck Plate and Tie Down		Manufactured	No				Each	1.0000	2.0000		9/12/11	sf
--	--	--------------	----	--	--	--	------	--------	--------	--	---------	----

@CHG002

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
FG031	1	
	1	

39194

18/

REFERENCE ONLY

QTY - (011)	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
			D2493	PATIENT STOP
	1		D3179-041	LITTER TIE DOWN (NON-LOCKING)
		1	D3494-1	STUB COVER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (or CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (or CR9162-4-3)
		6	MS21042L3	NUT (or MS21042-3)
		6	MS24693-C273	SCREW (or MS24693-273)
		22	MS24693-C48	SCREW (or MS24693-48)
		4	MS35207-264	SCREW
		10	NAS1149D0363J	WASHER (or AN960JD10)

54576

RELEASED
08/11/21

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.11.07
CERT. NO.: SH96-10
ISSUE NO.: 2

E	MAKE DSI 9310 STANDARD; D3179-041 REPLACES D2350	RF	08.11.07
D°	ADD D3494-1 STUB COVER	MB	06.01.19
C	ADD DSI 9112/9117/9130/9236/9310	MB	06.01.10
B	ADD VIEW OF D2493 TO SHEET 9	BW	96.01.09
A	NEW ISSUE	BW	95.02.20
REV.	DESCRIPTION	BY	DATE
DESIGN	BW	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	DS	DRAWING NO.	REV. E
MFG. APPR.	N/A	D350-616	SHEET 1 OF 12
APPROVED	DS	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	AS350/355 LITTER KIT INSTALLATION	NTS
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